

## CLAIMS

What is claimed is:

- 1        1.        An apparatus comprising:  
2                an electronics chip having a substrate with a first face thereof having  
3        circuitry thereon, and an opposite second face; and  
4                one or more electro-osmotic pumps in a layer over the second face.
  
- 1        2.        The apparatus of claim 1, wherein the electro-osmotic pumps include  
2        capillary pump channels in a further layer over the second face of the electronics  
3        chip.
  
- 1        3.        The apparatus of claim 2, wherein cooling channels are formed in a further  
2        layer over the second face of the electronics chip in fluid communication with the  
3        electro-osmotic pumps.
  
- 1        4.        The apparatus of claim 3, wherein external fluid connections to the pumps  
2        are made at lateral edges of the apparatus.
  
- 1        5.        The apparatus of claim 1, wherein electrical power for the electro-osmotic  
2        pumps is conducted by electrical conductors formed through the electronics chip.
  
- 1        6.        The apparatus of claim 2, wherein cooling channels are formed in a further  
2        layer of material over the second face of the electronics chip, and the electro-  
3        osmotic pumps are in fluid communication with the cooling channels.
  
- 1        7.        The apparatus of claim 6, wherein external fluid connections to the pumps  
2        are made at lateral edges of the apparatus.

- 1        8.        The apparatus of claim 6, wherein electrical power for the electro-osmotic  
2        pumps is conducted by electrical conductors through the electronics chip to the  
3        pumps.
- 1        9.        The apparatus of claim 1, wherein the cooling channels are formed in the  
2        same layer as the capillary pump channels.
- 1        10.       The apparatus of claim 1, wherein the electronics chip is silicon, cooling  
2        channels are formed in a layer of silicon over the second face of the electronics chip,  
3        and the electro-osmotic pumps are formed in a further layer of silicon over the  
4        second face of the silicon chip in fluid communication with the cooling channels.
- 1        11.       The apparatus of claim 10, wherein external fluid connections are made at  
2        lateral edges of the apparatus.
- 1        12.       The apparatus of claim 10, wherein electrical power for the electro-osmotic  
2        pumps is conducted by electrical conductors formed through the electronics chip.
- 1        13.       The apparatus of claim 1, wherein the chip is made of silicon, and the  
2        electro-osmotic pumps include capillary pump channels formed in a layer of silicon  
3        over the second face of the chip.
- 1        14.       The apparatus of claim 1, wherein the chip includes circuitry for at least a  
2        portion of a processor, the apparatus further comprising:  
3                a memory operatively coupled to the processor;  
4                an input/output system, including a display unit, operatively coupled to the  
5        processor; and  
6                a power supply operatively coupled to the processor.

1     15.     The apparatus of claim 1, wherein the chip includes circuitry for at least a  
2     portion of a telecommunications circuit, the apparatus further comprising:  
3             an antenna operatively coupled to the telecommunications circuit;  
4             an input/output system, including a display unit, operatively coupled to the  
5     telecommunications circuit; and  
6             a power supply operatively coupled to the telecommunications circuit.

1     16.     A method for cooling an electronics chip on a substrate with a first face  
2     thereof having circuitry thereon, and an opposite second face, the method  
3     comprising:  
4             pumping a cooling fluid thermally coupled to the second face with one or  
5     more electro-osmotic pumps positioned over the second face.

1     17.     The method of claim 16, wherein the electro-osmotic pumps include  
2     capillary channels in a layer of material over the second face of the electronics chip,  
3     and wherein the pumping includes electroosmotically flowing the cooling fluid in  
4     the capillary channels.

1     18.     The method of claim 16, further comprising:  
2             flowing the cooling fluid through external fluid connections at lateral edges  
3     of the electronics chip and the layer containing the electro-osmotic pumps.

1     19.     The method of claim 16, further comprising:  
2             conducting electrical power for the electro-osmotic pumps through electrical  
3     conductors passing through the electronics chip.

1     20.     A method comprising:  
2             providing an electronics chip having a substrate with a first face having  
3     circuitry thereon, and an opposite second face; and

4 providing at least one layer of material over the second face, one of the at  
5 least one layers forming at least one electro-osmotic pump.

1 21. The method of claim 20, further comprising:  
2 forming cooling channels in one of the at least one layers of material over  
3 the second face of the electronics chip, the channels operatively coupled to one of  
4 the at least one electro-osmotic pumps.

1 22. The method of claim 21, further comprising:  
2 attaching a handle layer to the first face of the electronics chip; and  
3 thinning the electronics chip by polishing and/or etching the second face of  
4 the electronics chip.

1 23. The method of claim 22, further comprising:  
2 forming electrical conductors through the electronics chip, for supplying  
3 electrical power to the electro-osmotic pumps.

1 24. The method of claim 23, wherein the chip is made of silicon, and the layer  
2 silicon over the second face of the circuit die is attached to the silicon chip.

1 25. The method of claim 23, further comprising:  
2 packaging the electronics chip into a package;  
3 mounting the package onto a circuit board having other circuitry; and  
4 coupling the packaged electronics chip to supply of fluid to the electro-  
5 osmotic pump.

1 26. An apparatus comprising:  
2 an electronics chip; and  
3 an electro-osmotic pump for circulating cooling fluid through cooling  
4 channels adjacent a face of the chip.

1     27.     The apparatus of claim 26, wherein the electro-osmotic pump and the  
2     cooling channel are in separate layers of material attached to the face of the chip..

1     28.     The apparatus of claim 27, wherein the electro-osmotic pump and the  
2     cooling channel are in the same layer of material.

1     29.     The apparatus of claim 28, wherein the electro-osmotic pumping means and  
2     the cooling channel are in substantially the same plane.